



## ADVANTAGES OF OVERLAY PANELS vs. RAW WOOD

### REDUCED LABOR COSTS

The October 1999 issue of Concrete Construction states that labor accounts for 66 percent of commercial jobs. Overlay panels will minimize your labor costs by reducing clean up time between pours. The smooth concrete finish resulting from an overlay panel makes a more uniform surface which saves on concrete preparation and cleanup. Overlay panels are also more resistant to moisture penetration, which increases resistance to cracking or "checking" and extends the life of the board.

### ADDITIONAL POURS BEFORE REPLACEMENT

	Horizontal	Vertical	Vertical
		Job Built	Gang Forms
<b>BB OES</b>	3-4	6-8	8-10
<b>1-Step MDO</b>	8-12	8-12	15-20
<b>2-Step MDO</b>	10-15	12-15	20-25
<b>1-Step</b>	15-20	30-35	40-45
<b>100/30 HDO</b>			
<b>2-Step</b>	40-45	70-75	70-75
<b>120/120 HDO</b>			

### WHAT DYNEA CAN DO FOR YOU

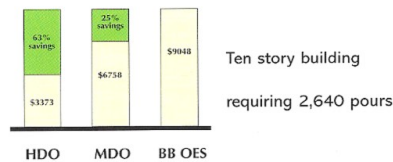
Dynea is a worldwide leader in overlay technology. We are constantly striving to produce products to bring quality to your surface and concrete savings to your bottom line. Give us a call to find out how overlay panels will reduce your labor costs, increase your number of pours and, most importantly, save you money.

### DYNEA OVERLAY PRODUCTS

Product Code	Type	Color	Concrete Finish Appearance	Durability/Chemical	% Resin content in paper
Dynealam 323	MDO	Kraft brown	Matte smooth	Good	35%
Dyneatech 333	MDO	Kraft brown	Matte smooth	Better	35%
Dynealam 249	HDO	Buff yellow	Glossy	Best	54%
Dynealam 252	HDO	Buff yellow	Glossy	Best	54%
Dynealam 253	HDO	Buff yellow	Glossy	Best	58%
Dynealam 254	HDO	Red brown	Glossy	Best	52%
Dynealam 256	HDO	Black	Glossy	Best	48%
Dynealam (various)	PSF	Various	Glossy	Best	64-68%

### OVERLAYED PANELS VERSUS RAW WOOD

Form Cost savings



## The World Leader in Overlay Technology

Dynea Overlays, Inc.  
Tacoma, WA USA  
T +1 253 572 5600  
F +1 253 627 2896

Dynea Overlays, Inc.  
Portland, OR USA  
T +1 503 289 1111  
F +1 503 978 2607

Dynea Overlays, Inc.  
Hayward, WI USA  
T +1 715 634 5057  
F +1 715 634 2361

Dynea Overlays, Inc.  
Welcome, NC USA  
T +1 336 731 1425  
F +1 336 731 1433

P.T. Dyno Mugi Indonesia  
Medan, Indonesia  
T +62 61 685 2840  
F +62 61 685 2839

Dynea Overlays OY  
Puhos, Finland  
T +358 10 585 2205  
F +358 10 585 2200

Dynea Brasil S.A.  
Araucária, PR. Brasil  
T +55 41 377 5151  
F +55 41 376 7580